

CBJY2022-001(0248) REV.02 Effective Date: 2022.3.15

OD	Weight	Wall Th	Grade	API Drift	Connection
3.500in	10.20lb/ft	0.289in	L80-1	2.797in	CBS3

PIPE BODY PROPERTIES	
Nominal OD	3.500 in
Nominal ID	2.922 in
Nominal Wall Thickness	0.289 in
Minimum Wall Thickness	87.5 %
Nominal Weight(API)	10.20 lb/ft
Plain End Weight	9.92 lb/ft
Drift	2.797 in
Grade Type	API 5CT
Minimum Yield Strength	80 ksi
Maximum Yield Strength	95 ksi
Minimum Ultimate Tensile Strength	95 ksi
Pipe Body Yield Strength	233 klb
Internal Yield Strength	11,560 psi
Collapse Pressure	12,120 psi

CONNECTION PROPERTIES	
Connection Type	Premium Thread&Coupled
Nominal Connection OD	4.043 in
Nominal Connection ID	2.894 in
Make-up Loss	3.229 in
Coupling Length	7.559 in
Tension Efficiency	100% of Pipe Body
Compression Efficiency	100% of Pipe Body
Internal Pressure Efficiency	100% of Pipe Body
External Pressure Efficiency	100% of Pipe Body

JOINT PERFORMANCES	
Tensile Strength	233 klb
Compression Strength	233 klb
Internal Pressure Resistance	11,560 psi
External Pressure Resistance	12,120 psi
Maximum Bending	30 °/100 ft
Maximum Load on Coupling Face	194 klb

FIELD TORQUE VALUES	
Friction Coefficient	1
Min. Make-up torque	3,260 ft-lb
Opti. Make-up torque	3,630 ft-lb
Max. Make-up torque	4,000 ft-lb
Min. Shoulder torque	180 ft-lb
Max. Shoulder torque	2,900 ft-lb
Min. Delta Turn	0.010 turns
Max. Delta Turn	0.120 turns

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