

Version number:REV.02

OD	Weight	Wall Th	Grade	API Drift	Connection
4.000in	10.90lb/ft	0.262in	L80-1	3.351in	CBS3

PIPE BODY PROPERTIES	
Nominal OD	4 in
Nominal ID	3.476 in
Nominal Wall Thickness	0.262 in
Minimum Wall Thickness	87.5 %
Nominal Weight(API)	10.90 lb/ft
Plain End Weight	10.47 lb/ft
Drift	3.351 in
Grade Type	API 5CT
Minimum Yield Strength	80 ksi
Maximum Yield Strength	95 ksi
Minimum Ultimate Tensile Strength	95 ksi
Pipe Body Yield Strength	246 klb
Internal Yield Strength	9,170 psi
Collapse Pressure	8,800 psi

CONNECTION PROPERTIES	
Connection Type	Premium Thread&Coupled
Nominal Connection OD	4.476 in
Nominal Connection ID	3.437 in
Make-up Loss	3.356 in
Coupling Length	7.717 in
Tension Efficiency	100% of Pipe Body
Compression Efficiency	100% of Pipe Body
Internal Pressure Efficiency	100% of Pipe Body
External Pressure Efficiency	100% of Pipe Body

JOINT PERFORMANCES	
Tensile Strength	246 klb
Compression Strength	246 klb
Internal Pressure Resistance	9,170 psi
External Pressure Resistance	8,800 psi
Maximum Bending	30 °/100 ft
Maximum Load on Coupling Face	190 klb

FIELD TORQUE VALUES	
Min. Make-up torque	3,470 ft-lb
Opti. Make-up torque	3,840 ft-lb
Max. Make-up torque	4,210 ft-lb
Min. Shoulder torque	190 ft-lb
Max. Shoulder torque	3,070 ft-lb
Min. Delta Turn	0.010 turns
Max. Delta Turn	0.120 turns

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