CBJYJ2022-001(0398) REV.02 Effective Date: 2022.3.15

OD	Weight	Wall Th	Grade	API Drift	Connection
4.000in	13.20lb/ft	0.330in	L80-1	3.215in	CBS3

PIPE BODY PROPERTIES	
Nominal OD	4.000 in
Nominal ID	3.340 in
Nominal Wall Thickness	0.330 in
Minimum Wall Thickness	87.5 %
Nominal Weight(API)	13.20 lb/ft
Plain End Weight	12.95 lb/ft
Drift	0.330 in
Grade Type	API 5CT
Minimum Yield Strength	80 ksi
Maximum Yield Strength	95 ksi
Minimum Ultimate Tensile Strength	95 ksi
Pipe Body Yield Strength	304 klb
Internal Yield Strength	11,550 psi
Collapse Pressure	12,110 psi

CONNECTION PROPERTIES	
Connection Type	Premium Thread&Coupled
Nominal Connection OD	4.567 in
Nominal Connection ID	3.327 in
Make-up Loss	3.356 in
Coupling Length	7.717 in
Tension Efficiency	100% of Pipe Body
Compression Efficiency	100% of Pipe Body
Internal Pressure Efficiency	100% of Pipe Body
External Pressure Efficiency	100% of Pipe Body

JOINT PERFORMANCES	
Tensile Strength	304 klb
Compression Strength	304 klb
Internal Pressure Resistance	11,550 psi
External Pressure Resistance	12,110 psi
Maximum Bending	30 °/100 ft
Maximum Load on Coupling Face	241 klb

FIELD TORQUE VALUES	
Friction Coefficient	1
Min. Make-up torque	4,800 ft-lb
Opti. Make-up torque	5,310 ft-lb
Max. Make-up torque	5,830 ft-lb
Min. Shoulder torque	270 ft-lb
Max. Shoulder torque	4,250 ft-lb
Min. Delta Turn	0.010 turns
Max. Delta Turn	0.120 turns

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