

CBJY2022-001(0548) REV.02 Effective Date: 2022.3.15

OD	Weight	Wall Th	Grade	API Drift	Connection
4.500in	15.10lb/ft	0.337in	L80-1	3.701in	CBS3

PIPE BODY PROPERTIES	
Nominal OD	4.500 in
Nominal ID	3.826 in
Nominal Wall Thickness	0.337 in
Minimum Wall Thickness	87.5 %
Nominal Weight(API)	15.10 lb/ft
Plain End Weight	15.00 lb/ft
Drift	3.701 in
Grade Type	API 5CT
Minimum Yield Strength	80 ksi
Maximum Yield Strength	95 ksi
Minimum Ultimate Tensile Strength	95 ksi
Pipe Body Yield Strength	353 klb
Internal Yield Strength	10,480 psi
Collapse Pressure	11,090 psi

CONNECTION PROPERTIES	
Connection Type	Premium Thread&Coupled
Nominal Connection OD	5.063 in
Nominal Connection ID	3.798 in
Make-up Loss	3.419 in
Coupling Length	7.953 in
Tension Efficiency	100% of Pipe Body
Compression Efficiency	100% of Pipe Body
Internal Pressure Efficiency	100% of Pipe Body
External Pressure Efficiency	100% of Pipe Body

JOINT PERFORMANCES	
Tensile Strength	353 klb
Compression Strength	353 klb
Internal Pressure Resistance	10,480 psi
External Pressure Resistance	11,090 psi
Maximum Bending	30 °/100 ft
Maximum Load on Coupling Face	257 klb

FIELD TORQUE VALUES	
Friction Coefficient	1
Min. Make-up torque	5,610 ft-lb
Opti. Make-up torque	6,200 ft-lb
Max. Make-up torque	6,790 ft-lb
Min. Shoulder torque	310 ft-lb
Max. Shoulder torque	4,960 ft-lb
Min. Delta Turn	0.010 turns
Max. Delta Turn	0.120 turns

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